

# Collaboration in Academia -Distributed Product Development Using PLM Tools

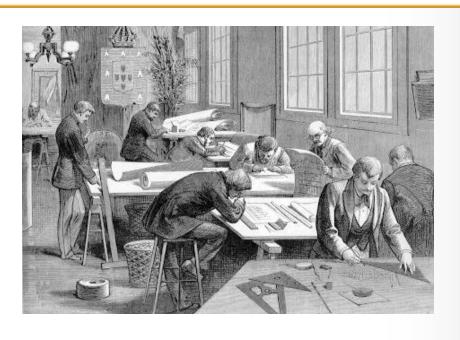
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## **Engineering Education of the Past**

- Specialized
- Theoretical
- Empirical
- □ Product Focused







## **Engineering Education of Tomorrow**

#### **Set or Reflect Industry Trends!**

- Multidisciplinary Teamwork
- □ Project Management Skills
- ☐ Practical Experience and Industry Contact
- Distributed
- ☐ Students focused on Product and Process



## The e-University Environment

# GT P O R T A

News and Information

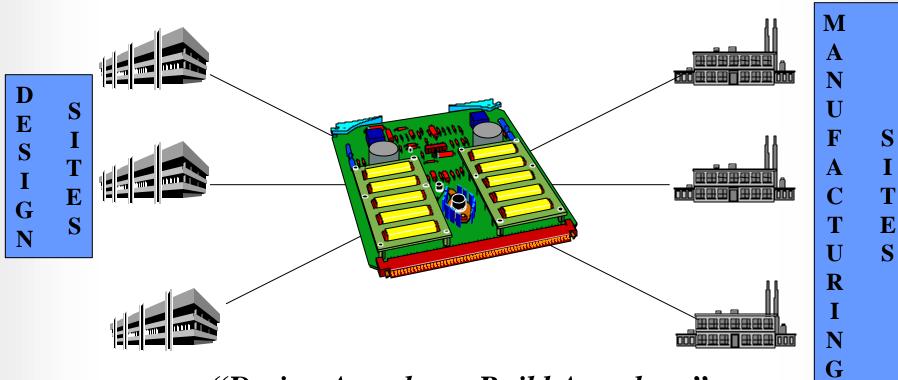
- Web mail
- Registration
- Forms
- Billing
- Grades
- Library (Literature Search)
- Distance Learning





## Design and Manufacturing Flexibility

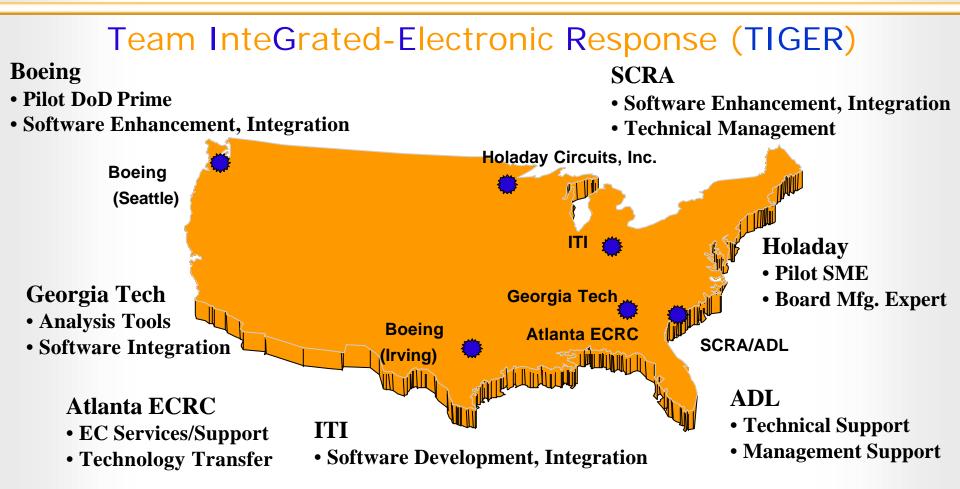
STEP - STandard for the Exchange of Product model data



"Design Anywhere, Build Anywhere"



#### Distributed Development Demo





## TIGER Integrated Product Team Solutions

Requirement

**Distributed Sites** 

**Heterogeneous ECAD** 

**Systems** 

**Diverse Assembly &** 

**Fabrication Capabilities** 

**Diverse Business** 

**Systems** 

**Issue Resolution** 

Small-and-Medium (SME) Limited Resources

**Solution** 

**Internet Communications** 

STEP AP210

**Product Data Standards** 

**STEP AP220** 

**Manufacturing** 

**Data Standards** 

**EDI Standards** 

**Internet/STEP** 

**Negotiation Facility** 

**ECRC Training/** 

**Service Bureau Access** 

to TIGER Tools

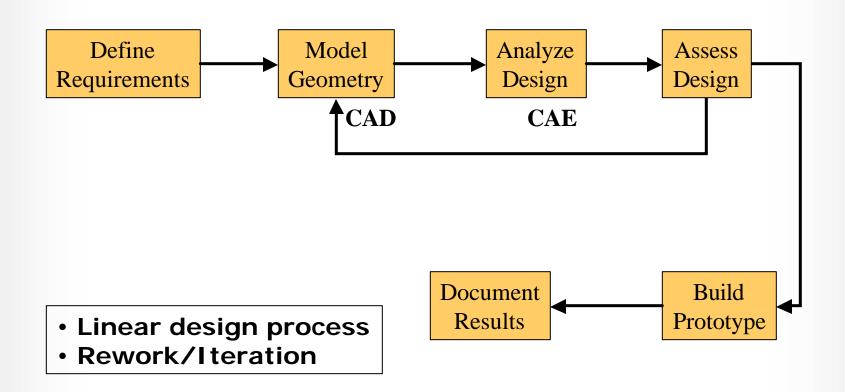


#### **TIGER-based Electronic Commerce Summary**

- Demonstrates:
  - > Synergistic Electronic Data Interchange (EDI)
  - Technical Data Interchange (TDI)
  - Concurrent/Collaborative Engineering
- Addresses challenges of Prime/Supplier interaction
- Enables advanced collaboration between Suppliers and Primes
- □ Helps Small Businesses gain competitive edge

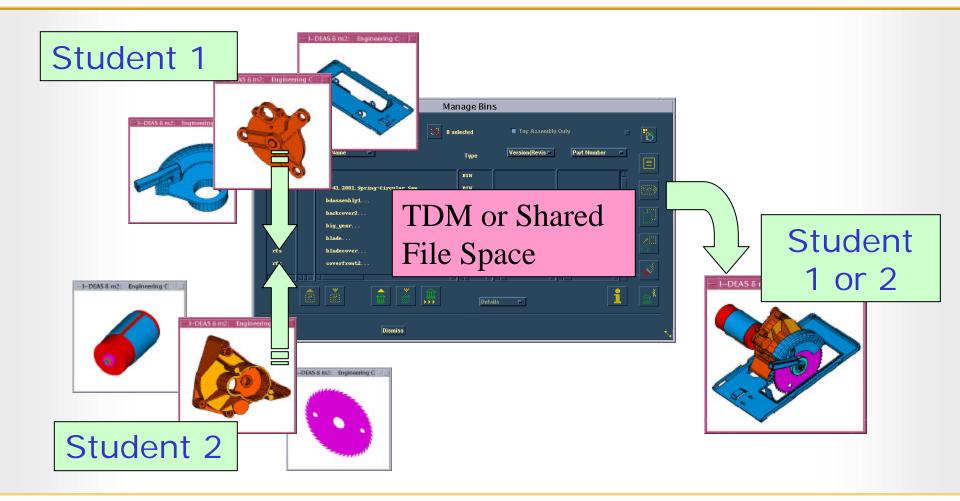


# Typical CAD/CAE Design Project of Today (1-3 person team, single site)





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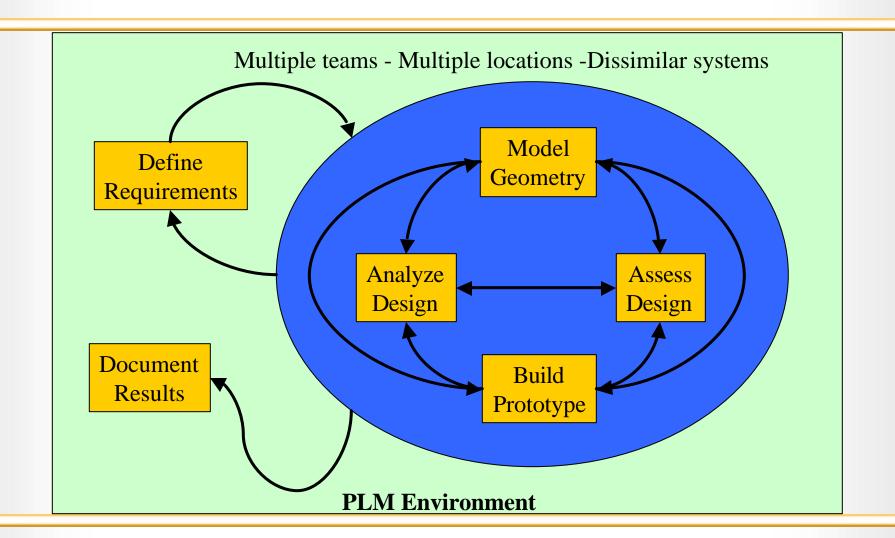
#### Role of PLM in Education

- Manage information in the design process
- Enhance collaboration
- ☐ Foster multidisciplinary environment
- ☐ Enhance processes not automate
- ☐ Preserve knowledge for reuse





#### PLM-enhanced CAx Design Project





## PLM Research at Georgia Tech

- ☐ The Logistics Institute
  - ➤ Continuing Education
  - ➤ Distance Learning
  - ➤ Short courses for Industry
- ☐ Electronic Commerce Resource Center
  - > e-Commerce short courses for small businesses
- ☐ Numerous Research Centers on PLM Issues
  - ➤ Aerospace System Design Lab (ASDL)
  - Systems Realization Lab (SRL)
  - ➤ Rapid Prototype Manufacturing Institute (RPMI)
  - ➤ Engineering Information Systems Lab (EISLab)



## PLM Graduate Course Emphasis at Georgia Tech

- ☐ Statistics
  - > 50+ Faculty (emphasis dependent on sponsor interests)
  - ➤ 100+ Graduate students
- ☐ Graduate Courses in PLM Technology
  - Engineering Data Management (ME)
  - Computer Aided Design (ME)
  - > Engineering Design (ME)
  - ➤ Human Integrated Systems (ISyE)
  - ➤ Managing the Resources of the Technological Firm (MGT)
  - > etc.
- ☐ Graduate Certificate of Excellence in Enterprise Integration
  - > ISYE, ME, MGT

MS/PhD Students in High Demand!



#### Summary of CAx/PxM in Academia

#### **Traditional**

Geometry (2D & 3D)

Finite Element Analysis

Single Vendor Focused Individual Student Projects On-campus teams

#### Result

Individual knowledge of specific CAD/CAE systems.

#### **Future**

Geometry (2D & 3D)

Data Exchange Standards (STEP)

Finite Element Analysis

Product Lifecycle Management

Multiple Vendor Focused

Team Projects

Intercollegiate teams

etc.

#### **Result**

Experience with distributed collaborative multi-disciplinary engineering projects using multiple systems. etc.



# ME4041 - Interactive Computer Graphics and Computer-aided Design

Prerequisite: senior standing, ME2016 - Numerical Methods.

Principles of interactive computer graphics hardware and software.

Programming for interactive graphics with application to the solution of thermal and mechanical design problems.

**Enrollment:** 60 students per semester (three sections)

Webpage: http://www.cad.gatech.edu/courses/me4041.html

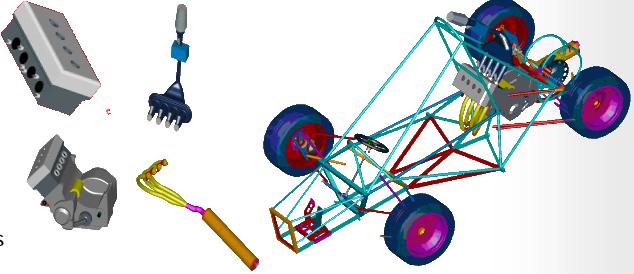
**Projects:** Groups of 2-3 students

- Parametric Solid Modeling
- Parametric Assembly
- Finite Element Analysis



## Team Collaboration: Formula SAE Project

- ☐ Project conducted in the summer of 2000.
- ☐ Virtually design and build (reverse engineer) a mini-Formula car.
- 8 student groups:
  - > Engine
  - > Intake system
  - ➤ Chassis
  - > Front suspension
  - > Front brakes
  - ➤ Rear suspension
  - Drivetrain
  - Steering and pedals



- ☐ Communication through meetings, email and a team web page.
- ☐ Part numbering schema created to keep track of the numerous parts involved.



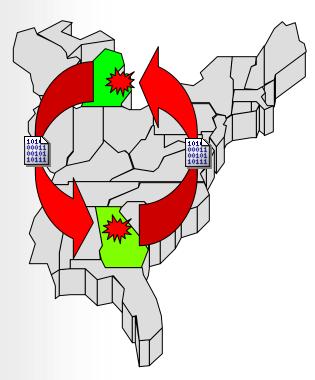
#### Objectives:

- □ Demonstrate current technologies integrating CAD/CAE/CAM/PDM.
- Develop a methodology to foster distributed collaborative engineering.



- Promote collaboration between students at engineering institutes.
- Promote collaboration between students and industry.

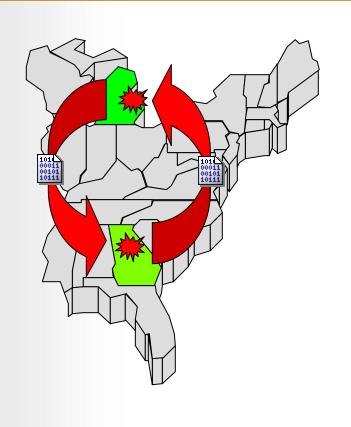




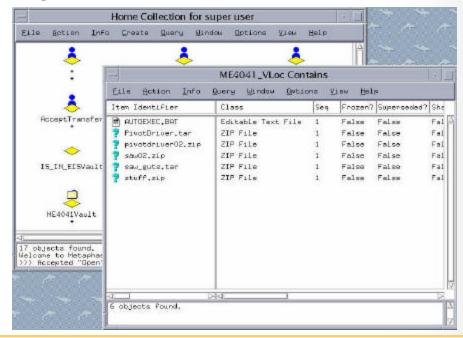
Parametrically model two systems

- □ Circular saw
  - ➤ 2 students at GT internal parts
  - ➤ 2 students at Kettering Univ external parts and assemblies
- ☐ Cordless screwdriver
  - ➤ 2 students at Kettering Univ internal parts
  - ➤ 2 students at GT external parts and assemblies



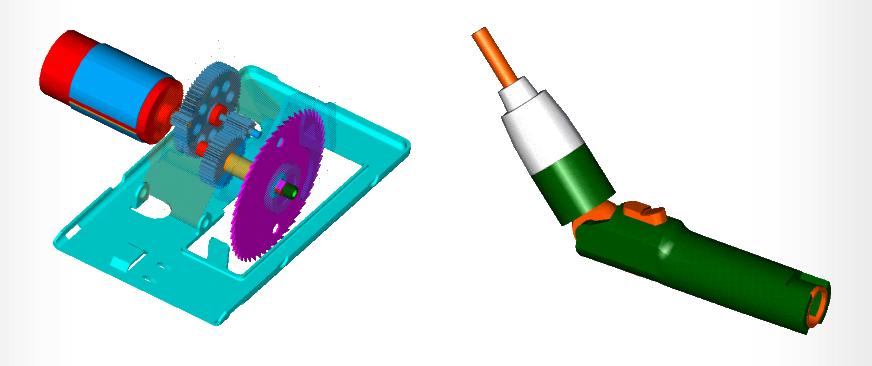


- Data exchanged locally using TDM.
- ☐ Data exchanged between schools using PLM (Metaphase).





# Students completed assemblies in Distributed Concurrent Collaborative environment





#### Students rapid prototyped parts from CAD models



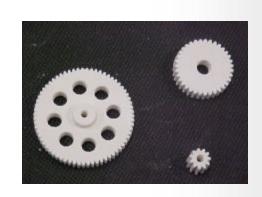




#### Summary/Problems

- ☐ Communication: need more "on-demand," "real-time"
  - interaction between students
    - video conference? chat server?
- ☐ Fully utilize Product Lifecycle Manager
  - > synchronize schedules
  - manage workflow
- More effective web management system
  - pre-formed templates?
  - > CAD neutral web based viewing
- How to share CAx data w/o data loss?
  - > STEP Not IGES!

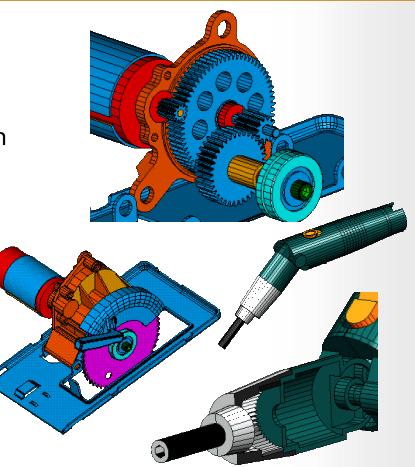






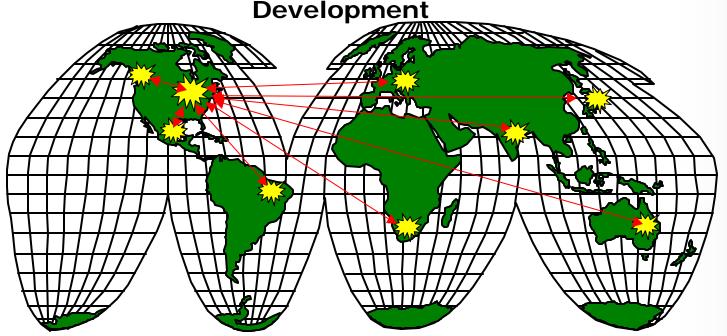
#### **Future Directions:**

- Include other CAD/CAE packages
- Interactive Internet Communication
- □ Create multi-disciplinary project
  - Design
  - Manufacturing
  - Marketing
  - > Industrial Design
  - > ...?
- Involve more Industry Partners
- Involve more Institutions





Multidisciplinary Distributed Concurrent Collaborative Product



**Involves:** Industry Partner(s)

Software Vendor(s)

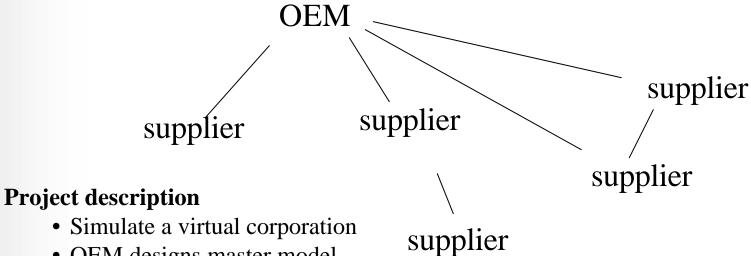
Universities



#### **Problem statement:**

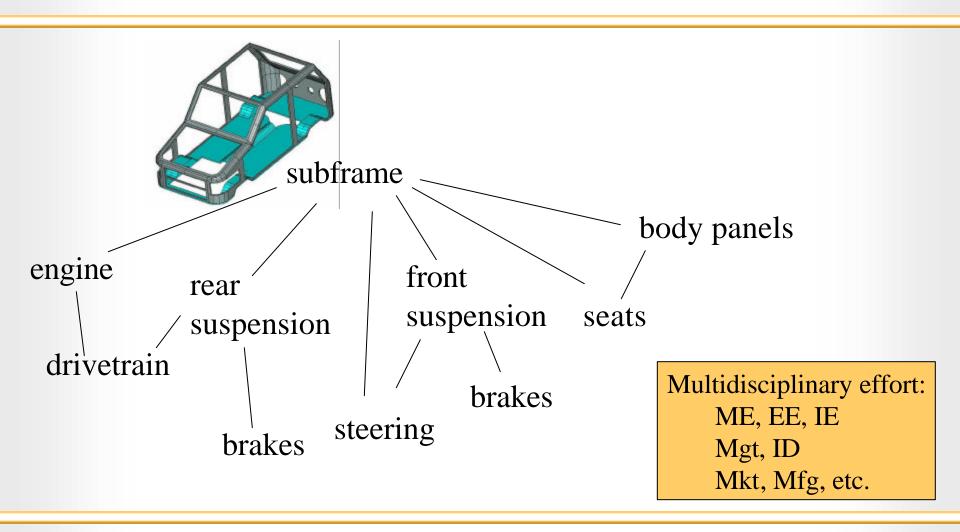
How to leverage information technology to manage and conduct multidisciplinary distributed collaborative concurrent product development using a flexible, modular and robust design process?



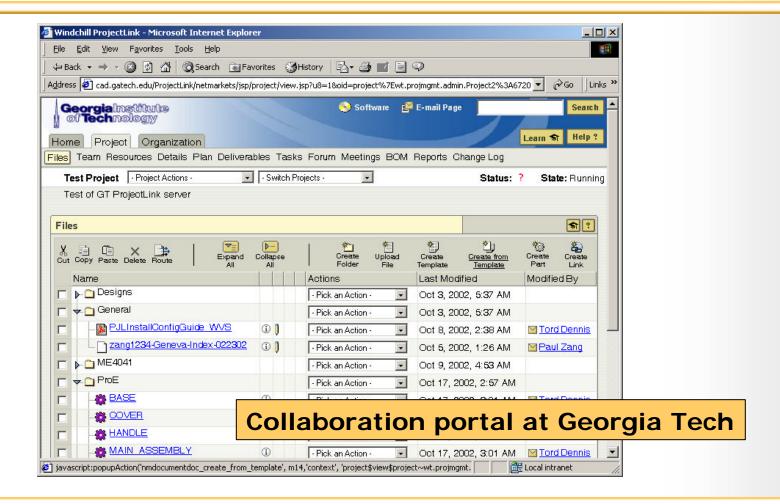


- Simulate a virtual corporation
- OEM designs master model
- Multiple suppliers
- Duration 2+ years
- Multiple CAx packages
- STEP
- Subsystems will need to be redesigned as suppliers and requirements change

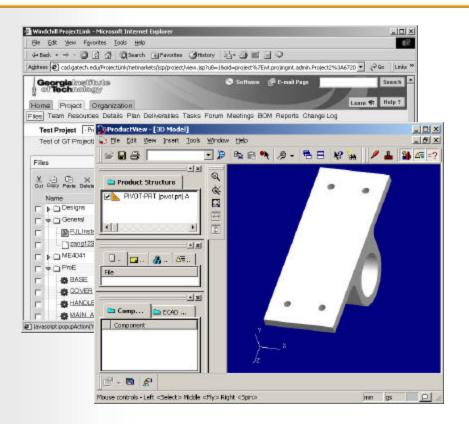












#### **ProjectLink® server attributes**

- ✓ Lightweight viewer
- ✓ Multivendor CAD files
- Versioning
- √ Team organization
- Workflow administration
- ✓ Centralized storage location
- ✓ Security
- ✓ Meeting center
- ✓ Web-browser access
- ✓ STEP data interchange

ProjectLink is a registered trademark of PTC



#### Objectives:

- ☐ Develop model for training the engineer of the future
  - ✓ Incorporate more IT in undergraduate and graduate courses
  - ✓ Deploy latest CAx/PxM technology at universities
  - ✓ Foster intercollegiate collaboration
  - ✓ Foster multidisciplinary collaboration
  - ✓ Develop curriculum workflow management templates
  - ✓ Study aggregate project management
  - ✓ Preserve knowledge for reuse



#### Objectives:

- ☐ Explore PLM implications for Industry
  - Understand how IT can be used to bridge the distributed communication gap
  - ✓ Understand team interdependence
  - ✓ Explore top-down and bottom-up design issues
  - ✓ Understand barriers to integrating different technology
  - ✓ Explore standards to facilitate information exchange (STEP)
  - ✓ Understand supply-chain management issues
  - ✓ Understand security issues relating to data management
  - ✓ Develop guidelines/best practices for integrating PLM into the design process



# Questions?

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